

Page 1 of 1

All amounts are calculated in domestic currency.

[illegible]



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 1

Shipment No: 2607893

Ship From: A. M. Castle & Co. MONTREAL - CASTLE METALS 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
Date Shipped 19-MAY-2015	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier MANITOULIN	BOL No 2607893-2

Shipment Details

Order No 3862952	Line No 1	Item No 4969	Description 0.2500.0.5000.FLAT.304.STAINLESS.HR.ANN.PICKLE.132.0000-156.0000 SPECIFICATIONS: ASTM A276 Email P/s and certs to: clavoie@dartaero.com
Purchase Order No 28458	Part Number	Ordered Qty 500.00 FT	Invoice Qty 504.0000 FT
Details ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS			
Delivery No. 120053909	Mill VALBRUNA CORPORATION	Heat Number 426386	Mech Id 42
		PCS 42	Width (IN) 144.0000
			Length (IN) 214.2000
			Shipped Qty(LBS) 214.2000

These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to US Law is Prohibited.

We hereby certify the material covered by this certification conforms in accordance with the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived under this certificate. Material not to the correct size of quantity cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative:

Signature

Date:

Name:

Acciaierie Valbruna s.p.a.



CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004) , 3.1

38100 VICENZA (Italia) - Viale della scienza, 25 z.l.
Stab.: 38100 BOLZANO (Italia) - Via A. Volta, 4
Telephon number : 0039 (0) 444968211

Cliente / Besitter/Purchaser/Cient
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-US

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**
Hersteller/Manufactur/Usine producer

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER

Avviso di Spedizione: D-VI14011201
Lietenanzige-Packing list/B.L.

Ordine nr: 39096 269287 CASTLE
Bestir/Your order/Commande

Certificato nr: MEST494584/2014/ 1
Prüfung/Test/Essai

Conferma ordine nr: E114003307
Werkz. Our Order/Ref. nr.

Marchio di Fabbrica:
Zeichen des Herstellers/Mark
Trade mark
Sigle de l'usine productrice



Stato di fornitura: Hot rolled Descaled Annealed Hot rolled
Lieferzustand/Delivery state/Etat de livraison

Tipo di Elaborazione: E+AOD
Erschmelzungsart/Meining process/Mode d'elaboration

Punzone del Collaudatore:
Stempel des Werkssachverständigen
Inspector's stamp/Plombon de l'essayeur



Specifiche:
Anforderungen / Requirements / Exigences
3304-34 6 304 A
ASTM A262 2010. PRACTICE E
(0) SECTION II PT.A 2013 EDITION

AMS-QQ-S-763 B 304 A
ASTM A276 2013 S30400 A

ASME SA479 2013 S30400 A (0)
ASTM A479 2013A S30400 A

Qualità: T-304 #4969
Werkstoff/Grade/Qualité

Pos. nr. Pos. nr. Item nr. Nr. de poste	Oggetto Gegenstand Product description Description du produit	Dimensioni - in Abmessungen Dimensions Dimensions	Lunghezza - in Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stücke Pieces Pièces	Peso - LB Gewicht Weight Poids	Lotto nr. Losnr. Lot nr. Lot. nr.
0010	Flat	0,5000 x 0,2500	147 / 149	426386		2.359	328306950

TEST ALLO STATO DI FORNITURA									
Test on delivery condition Prüfung auf Lieferbereitschaft produkt test a l'état de fourniture Prueba sobre el material así como entregado									
TEST	Prova/Prüfung Sachverhalt/Anspruch Longueur/Donnée Bewertung/Donnée Longueur/Donnée mm	°F	Prova/Prüfung Sachverhalt/Anspruch Longueur/Donnée Bewertung/Donnée mm	Snervamento Streckgrenze Yield Stress Limite élastique Rp 0,2 % k.s.l.	Snervamento Streckgrenze Yield Stress Limite élastique Rp 0,2 % k.s.l.	Resistenza Zugfestigkeit Tensile strength Résistance à la traction Rm k.s.l.	Allungamento Bruchdehnung Elongation Allongement E 4d %	Strizione Zugverschiebung Reduction of area Striction %	Resilienza Härte Resilience HB
Valori richiesti 1 Anforderungen Required values Valeurs requises	min max			30	-	75 115	40	50	-
A	12X6	68	L	47		84	54	68	175

TEST	min	max
A	Grain size for ASTM E112	5

1) L=longitudinale/länge, T=transversale/quer, Q=Transversalquerungsschnitt

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata/Heat Schmelze/Coulée	min - max 0,080	1,00	2,00	18,00 20,00	1,00	1,00	10,00 10,50	0,045	0,030	0,100	-	-	-	-	-
C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	P %	S %	N %						
426386	0,021	0,47	1,63	18,02	0,66	0,42	8,05	0,030	0,025	0,100					

Annealing temperature: 1940°F for 1 h/water.
Intergranular corrosion test per ASTM A262 pract. E: ok.
Absence of cracks at 20 x magnification after bend test.
Material is OFARS Compliant

Sono state soddisfatte tutte le condizioni richieste
Die gestellten Anforderungen sind b. Anlage erfüllt
The material has been furnished in accordance with the requirements
Le matériel a été fourni conforme aux exigences

Controllo antimiscelazione: OK
Vernechtungsprüfung: spezifisch/nachweislich durchgeführt
Antimixing testing performed: OK
Contrôle antimélange test: r.a.s.

Controllo visivo e dimensionale: soddisfa le esigenze
Nüchichtig und Ausmessung: ohne Beanstandung
Visual inspection and dimensional checks: satisfactory
Contrôle visuel et dimension: satisfaisant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination
We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.
The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1,3,4.3 by TUEV and LLOYD'S
Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.
The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the

Vicenza, 26/05/14 VCO088 (Mod. MCE2)	Il collaudatore di stabilimento / der Werkssachverständige / Works Inspector / L'agent d'usine M. Rizzotto	Pagina - 1 di 2
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Acciaierie Valbruna S.p.A.



CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004) , 3.1

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Telephon number : 0039 (0) 444968211

Clienti / Besteller/Purchaser/Client
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-US

Produttore: ACCIAIERIE VALBRUNA S.P.A.
Hersteller/Usine producer

Stato di fornitura: Hot rolled Descaled Annealed Hot rolled
Lieferzustand/Delivery state/Etat de livraison

Products:

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER

Avviso di Spedizione: D-VI14011201
Lieferanweisung/Packing list B.L.

Ordine nr: 39096 268287 CASTLE
Bestell/Your order/Commande

Tipo di Elaborazione: E+AOD
Erstellungszustand/Type of process/Mode d'elaboration

Certificato nr: MEST494584/2014/ 1
Prüfung/Testing

Conferma ordine nr: EI14003307
Werk's Our Order/Ref nr

Marchio di Fabbrica:
Zeichen des Werks/Mark
Firma mark
Sigla de l'usine producer

Punzone del Collaudatore:
Stempel des Werksachverständigen
Inspector's stamp/Personnel de l'assurance



HEAT NUMBER 426386 Jm15-5-24
MECHANICAL ID _____
ITEM CODE 4969
LOT NUMBER _____
PO NUMBER 264287 264287
RECEIPT DATE 6-2-14
SUPPLIER VALBRUNA
SPECIFICATION _____
LCS 116
COMMENT _____
APPROVED DL

Vicenza, 26/05/14
VCO003
(Mod. MCF2)

Il collaudatore di stabilimento / der Werkssachverständiger / Works inspector / L'agent d'usine
M. Rizzotto

Pagina - 2 di 2



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO28458**

Purchase Order Date 5/13/2015

PO Print Date 5/13/2015

Page Number 1 of 2

Order From :
METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W OE9
CANADA

VU-MET002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M304B0.250x0.500	304 BAR .250 x .500	5/22/2015 Yes 5/22/2015		500.00 f	\$1.97	\$985.00
MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE							
Line Total:							\$985.00
2	71401-45	PROCUREMENT QUALITY CLAUSES	5/22/2015 No 5/22/2015		1.00	\$0.00	\$0.00
Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification (as applicable) A026 certification of material conformance A041 quality management system A042 dart notification by supplier A043 retention of quality documents							

Note:

5/13/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO28458**

Purchase Order Date 5/13/2015

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Page Number 2 of 2

Order From :

METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W OE9
CANADA

VU-MET002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

VENDOR'S TRUCK

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

Destination-Collect

Line Total: \$0.00

PO Total: \$985.00

Handwritten signature and initials

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr:

1

Change Date:

5/13/2015